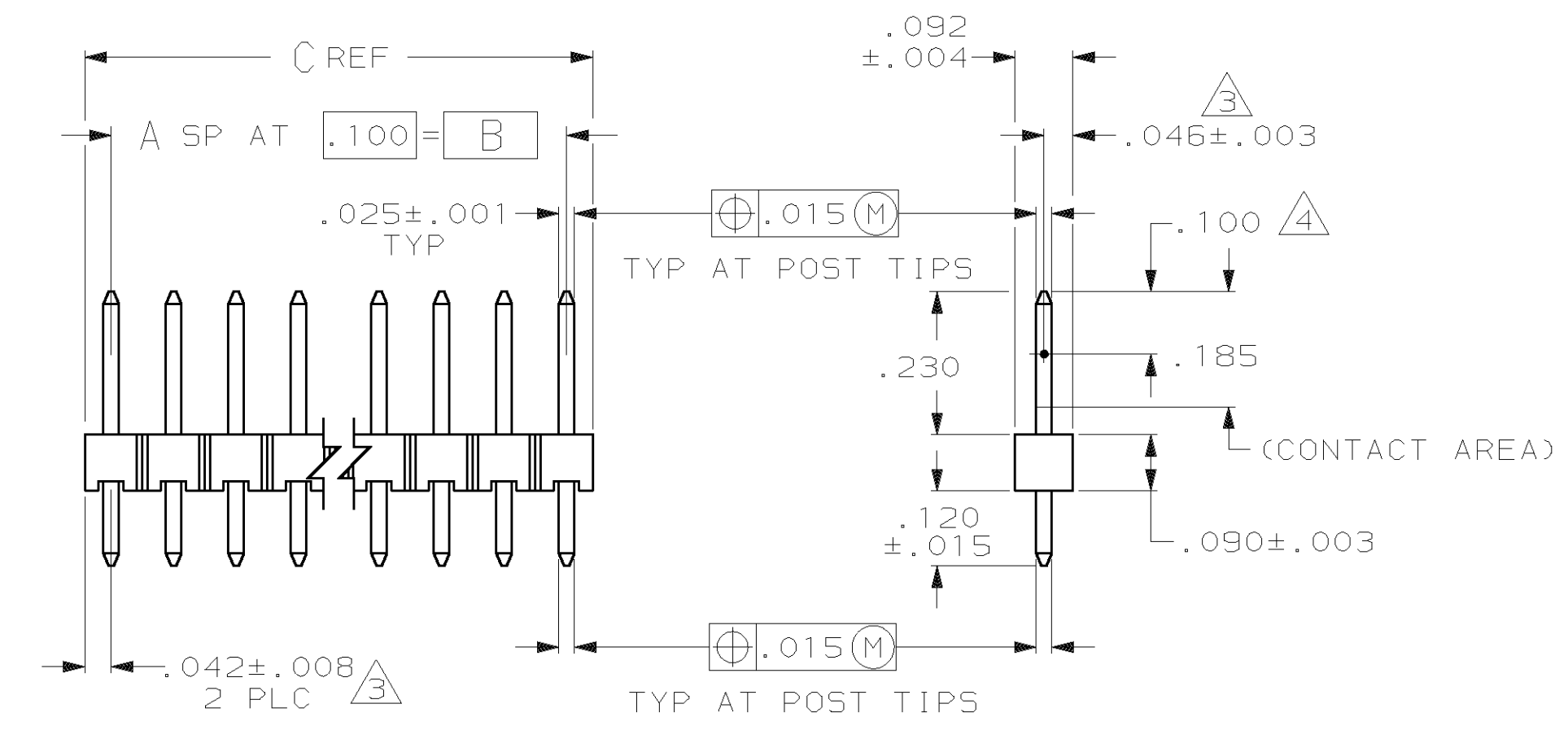


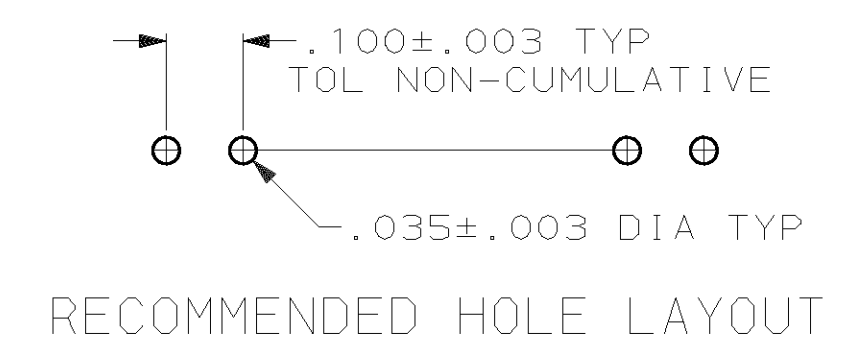
DRAWING MADE IN THIRD ANGLE PROJECTION  
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LOC		DIST		REVISIONS				
AD	39	P	F	ZONE	LTR	DESCRIPTION	DATE	APPD
						NEW PER DPT321-500 JK	2-8-94	GD
						EC 0010-0436-95	2/4/97	GD
						REV PER 0621-0244-98	30NOV99	JLG
						REV PER 063C-0248-99	31JAN00	JLG



3.984	3.900	39	40	4-146089-0
3.884	3.800	38	39	3-146089-9
3.784	3.700	37	38	3-146089-8
3.684	3.600	36	37	3-146089-7
3.584	3.500	35	36	3-146089-6
3.484	3.400	34	35	3-146089-5
3.384	3.300	33	34	3-146089-4
3.284	3.200	32	33	3-146089-3
3.184	3.100	31	32	3-146089-2
3.084	3.000	30	31	3-146089-1
2.984	2.900	29	30	3-146089-0
2.884	2.800	28	29	2-146089-9
2.784	2.700	27	28	2-146089-8
2.684	2.600	26	27	2-146089-7
2.584	2.500	25	26	2-146089-6
2.484	2.400	24	25	2-146089-5
2.384	2.300	23	24	2-146089-4
2.284	2.200	22	23	2-146089-3
2.184	2.100	21	22	2-146089-2
2.084	2.000	20	21	2-146089-1
1.984	1.900	19	20	2-146089-0
1.884	1.800	18	19	1-146089-9
1.784	1.700	17	18	1-146089-8
1.684	1.600	16	17	1-146089-7
1.584	1.500	15	16	1-146089-6
1.484	1.400	14	15	1-146089-5
1.384	1.300	13	14	1-146089-4
1.284	1.200	12	13	1-146089-3
1.184	1.100	11	12	1-146089-2
1.084	1.000	10	11	1-146089-1
.984	.900	9	10	1-146089-0
.884	.800	8	9	146089-9
.784	.700	7	8	146089-8
.684	.600	6	7	146089-7
.584	.500	5	6	146089-6
.484	.400	4	5	146089-5
.384	.300	3	4	146089-4
.284	.200	2	3	146089-3
.184	.100	1	2	146089-2
.084	—	—	1	146089-1
C	B	A	NO OF POSN	PART NUMBER

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
  - TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- $\triangle 3$  THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING  
 $\triangle 4$  POINT OF MEASUREMENT FOR PLATING THICKNESS



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON :		DR 2-8-94 J KNAUB	AMP INCORPORATED Harrisburg, Pa. 17105		
2 PL DEC ±.005 3 PL DEC ±.005 ANGLES ±.		CHK 2-8-94 G DUBNICZKI			
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR-BLACK		APPD 2-8-94 G DUBNICZKI	NAME HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100Q, VERTICAL, WITH .025 SQUARE POSTS		
POSTS: PHOSPHOR BRONZE FINISH: POSTS: .000005 GOLD ON CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL		PRODUCT SPEC — APPLICATION SPEC — WEIGHT —	SIZE <b>D</b>	FSCM NO 00779	DRAWING NO 146089
AMP 1756-3 REV 10-84		SCALE 4:1	SHEET 1 OF 1		

CUSTOMER DRAWING